



SYSTEM FLUSHING PROCEDURE

Follow steps 1 – 16 to ensure that the system has been flushed correctly

The recommended flushing unit is a *Rothberger* pump station

1. Clean the filter on the pump station
2. Connect the pump station hoses to the external filling valve
3. Close the main valve and open filling points
4. Remove the strainer mesh from the valve
5. Fill the pump station with clean water
6. Start the pump and flush the pipework
7. Keep the station running for 20 mins
8. If the pump station is heavily contaminated repeat
9. Clean the pump station filter again
10. Replace strainer mesh to the valve
11. Mix glycol in the pump station to -10
12. Fill the system and run for 10 minutes until free of air
13. Manually swing the heating / hot valve to clear the air
14. Close filling valves and stabilise primary loop at 2 bar
15. Open main valve on the filling point.
16. Run system

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